

Formula W: ABS-Like

This Formula W printing material is an excellent alternative to ABS. The color is white, and its excellent physical properties make it suitable for the production of various models. It can be applied to the master models and conceptual models, the general parts and functional parts of the automotive, medical, consumer electronics and other industrial fields. tive, medical, consumer electronics and other industrial fields. otive, medical, consumer electronics and other industrial fields.

Advantages

- High precision
- Excellent temperature resistance
- Good moisture resistance and yellowing resistance
- Strong toughness
- Excellent process-ability
- Wide range of applications

Applications

- Applications
- Functional model
- Conceptual model
- Small batch production



Formula W ABS-LIKE Series

Liquid Properties			Optical Properties		
Appearance	White (Customizable)		Ec	9.0~9.99 mJ/cm ²	[critical exposure]
Viscosity	300~380 cps	@ 25°C	Dp	0.125-0.135	[slope of cure-depth vs. ln(E) curve]
Density	1.21 g/cm ³	@ 25°C			

Mechanical Properties (90 Minutes UV Postcure)		
ASTM Method	Property Description	Value
ASTM D 638	Tensile Modulus	2270-2380 MPa
ASTM D 638	Tensile Strength at Break	43-48 MPa
ASTM D 638	Elongation at Break	8-11%
ASTM D 648 @66PSI	Heat Deflection Temperature	56~60°C
ASTM D 790	Flexural Strength	62-70 Mpa
ASTM D 790	Flexural Modulus	2312-2401 Mpa
ASTM D 256	Izod Impact (Notched)	18-30 J/m
ASTM D 2240	Hardness Shore D	81-85

* These values may vary and depend on individual machine processing and post-curing practices.

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Photoreactive Resin

Product Name :
SKU# :
Weight : 10KGS
Date of Manufacturing :
LOT# : 0007162LAR
Sealed and Stored in Dry Place at Room Temperature

Warning



1. Skin can be irritated, skin should be taken care of after when handling
2. Touching the resin can cause irritation of the skin
3. Contact with eyes is likely to cause severe irritation
4. Accidental injection is extremely serious. If resin comes into contact with hands, do not touch the mouth or face
5. Liquid resin is extremely harmful to aquatic life, causing long-term damage
6. Avoid breathing in any dust / smoke/particles/resins originating from the resin
7. Wash hands thoroughly after operation
8. Contaminated clothing should not be worn outside the working area. Always steam correctly and do not reuse. Quaternary salt cause significant environmental damage
9. Always wear protective gloves, goggles and bonnet when operating
10. If swallowed seek immediate medical assistance
11. If resin comes into contact with skin, wash thoroughly with soap, preferably in a shower
12. If there are signs of irritation or a rash seek medical assistance
13. If there are signs of irritation, the eyes wash with water for several minutes. After an initial period of washing, those wearing contact lenses should carefully take them out and wash the eyes with the lenses removed
14. If the eyes are still irritated after washing seek medical assistance
15. Waste resin requires treatment from an approved waste treatment plant



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